

FIG. 1

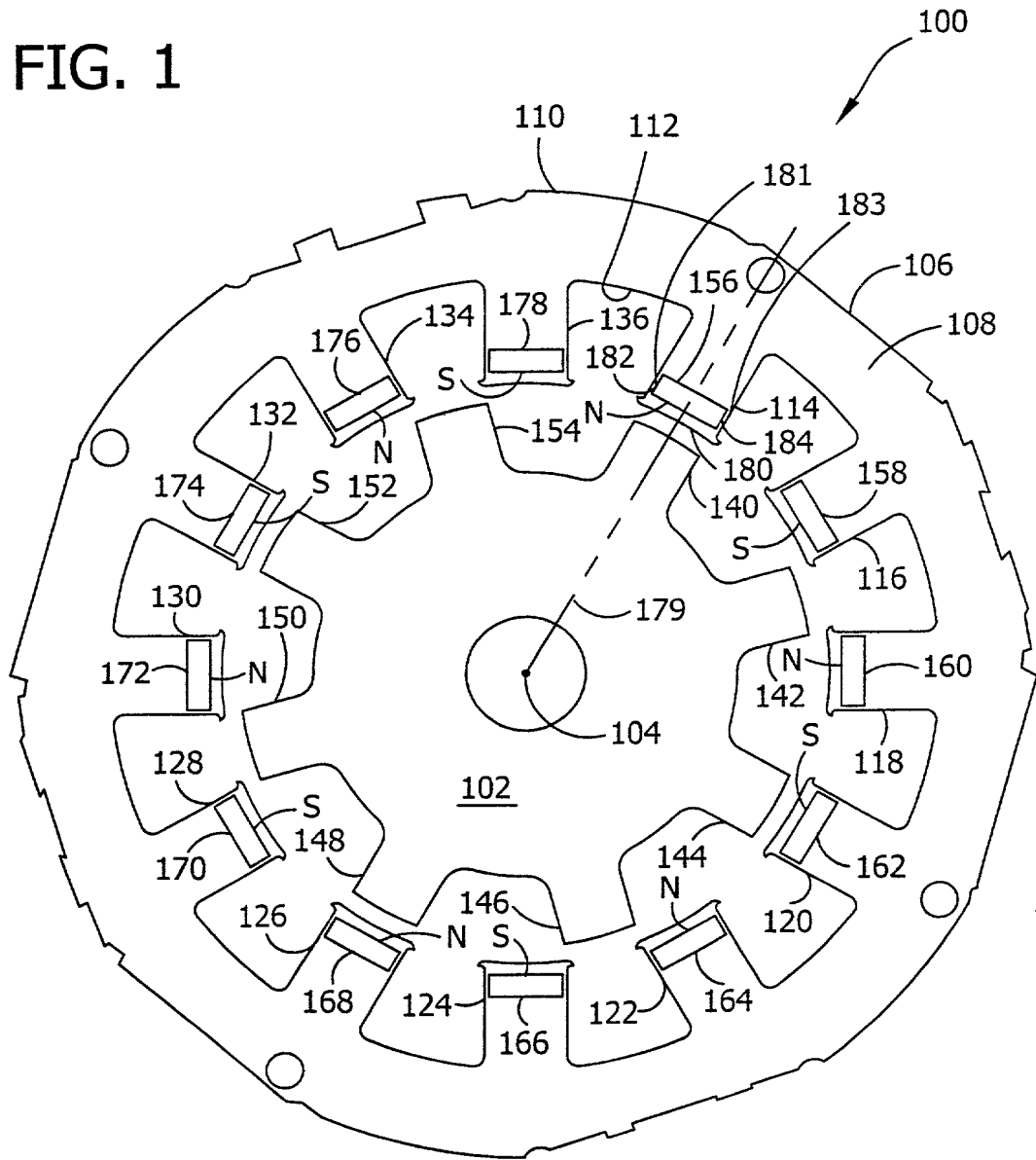


FIG. 2

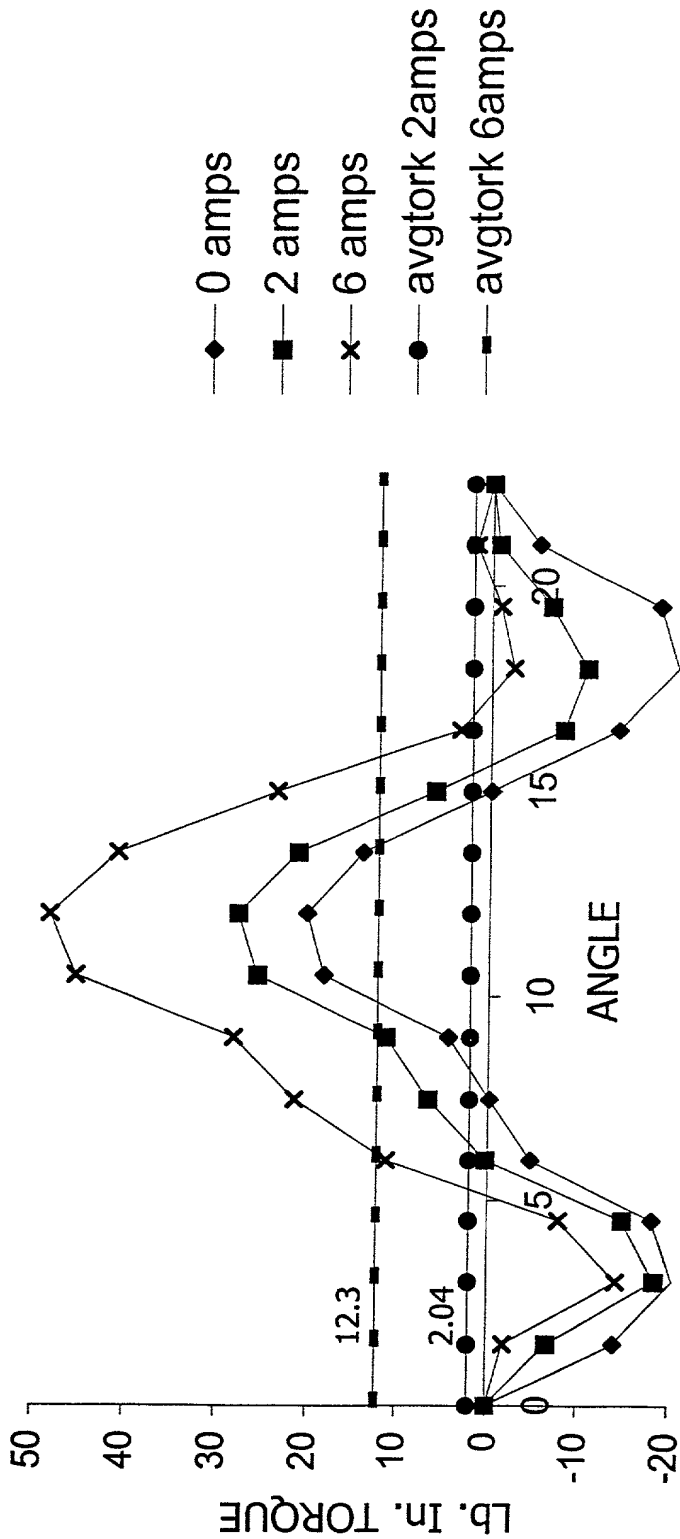


FIG. 3A
PRIOR ART

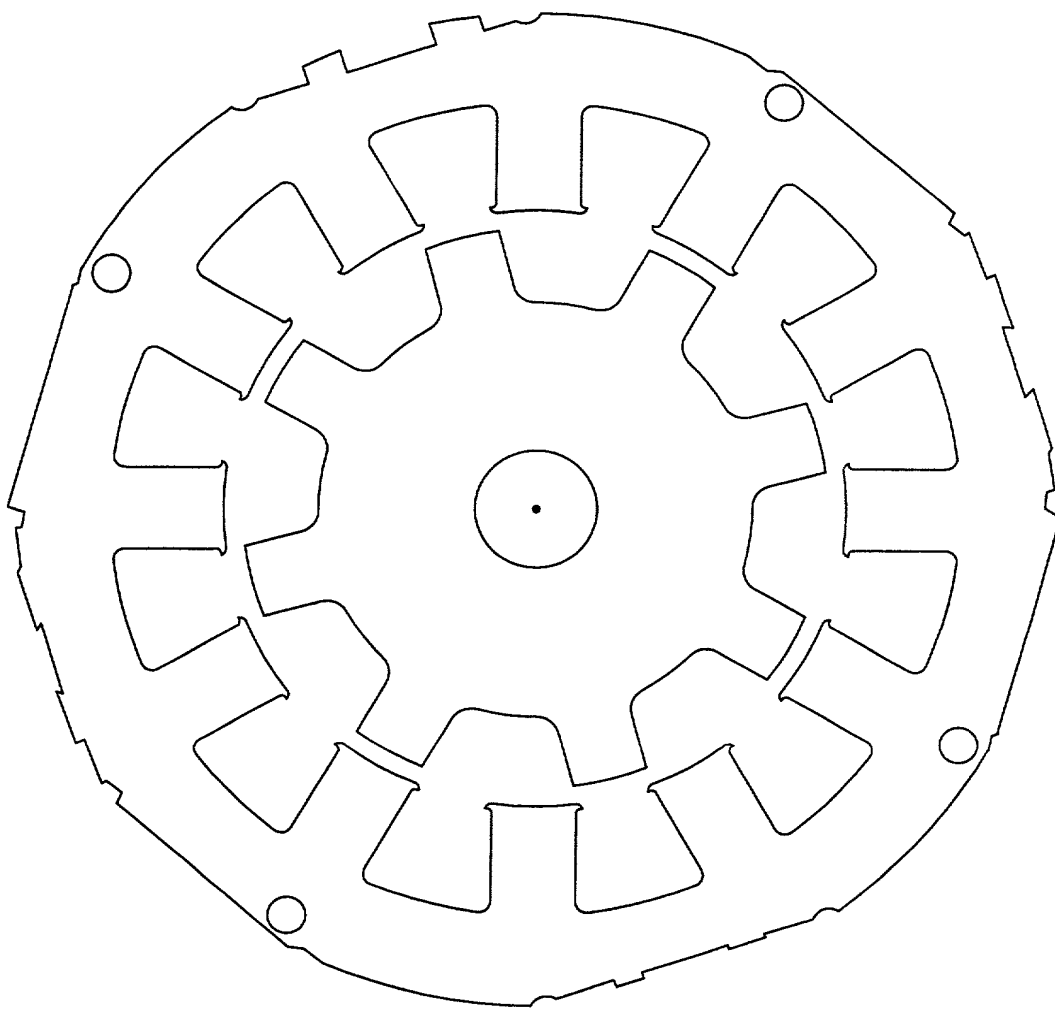


FIG. 3A

FIG. 3B
PRIOR ART

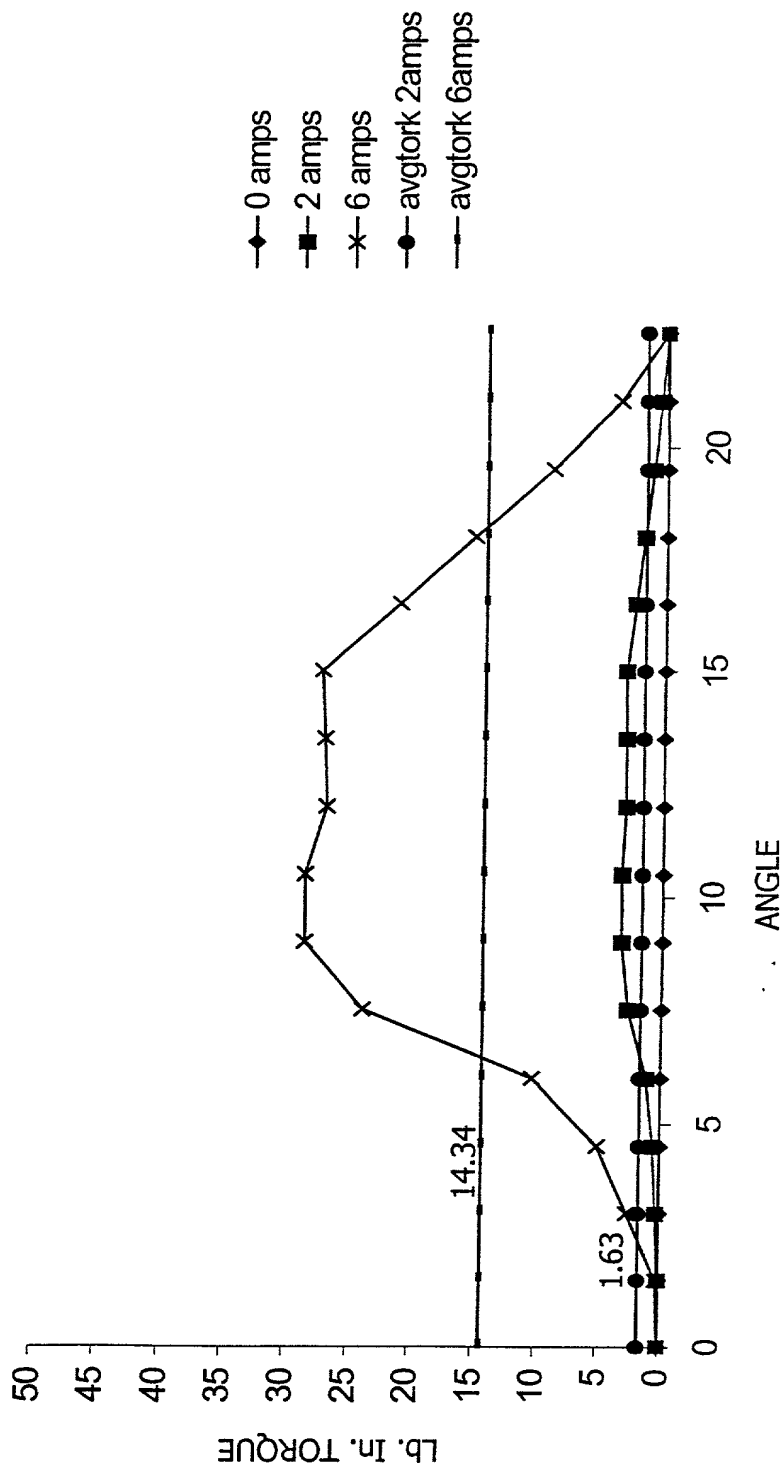


FIG. 4

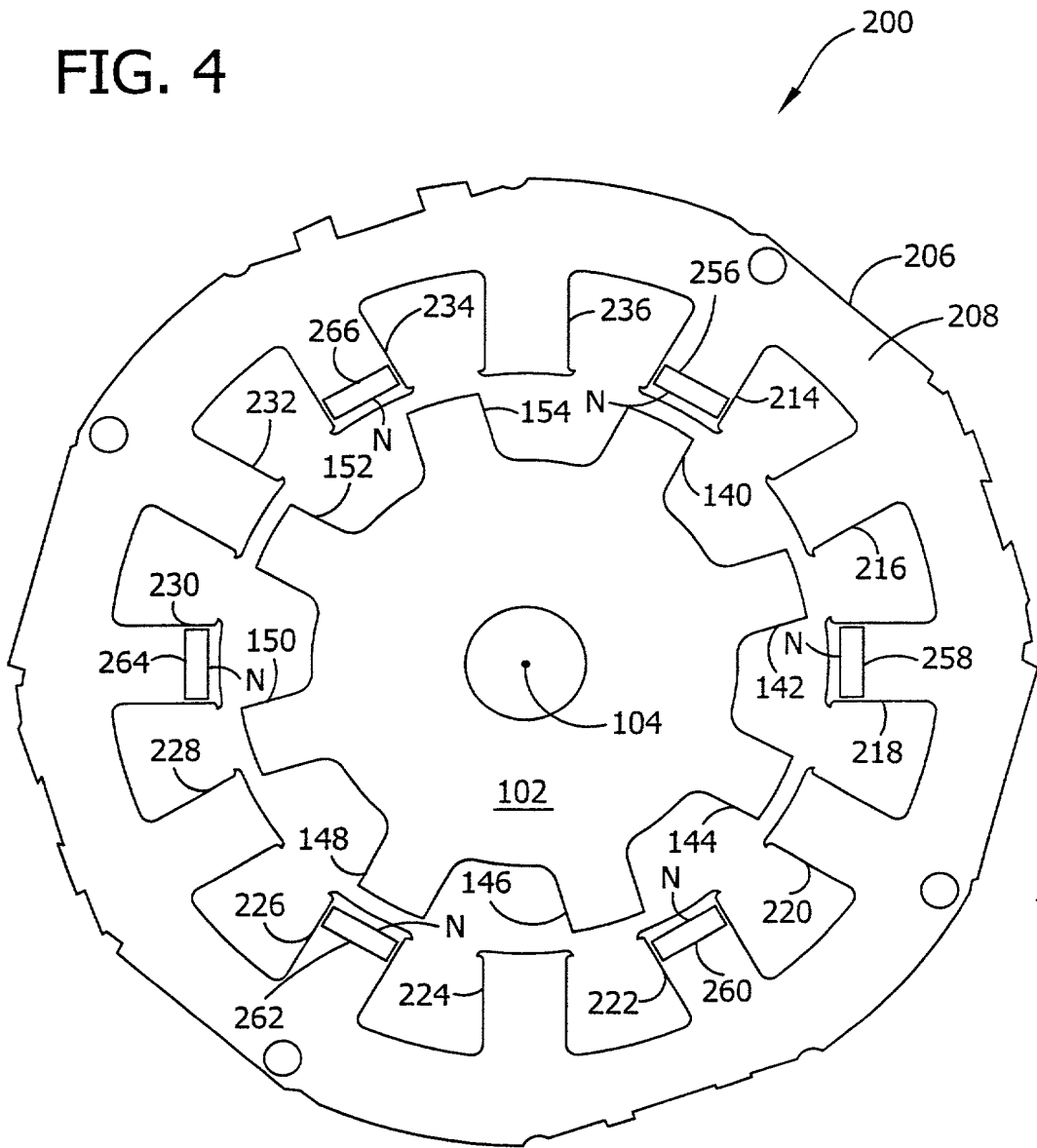


FIG.5

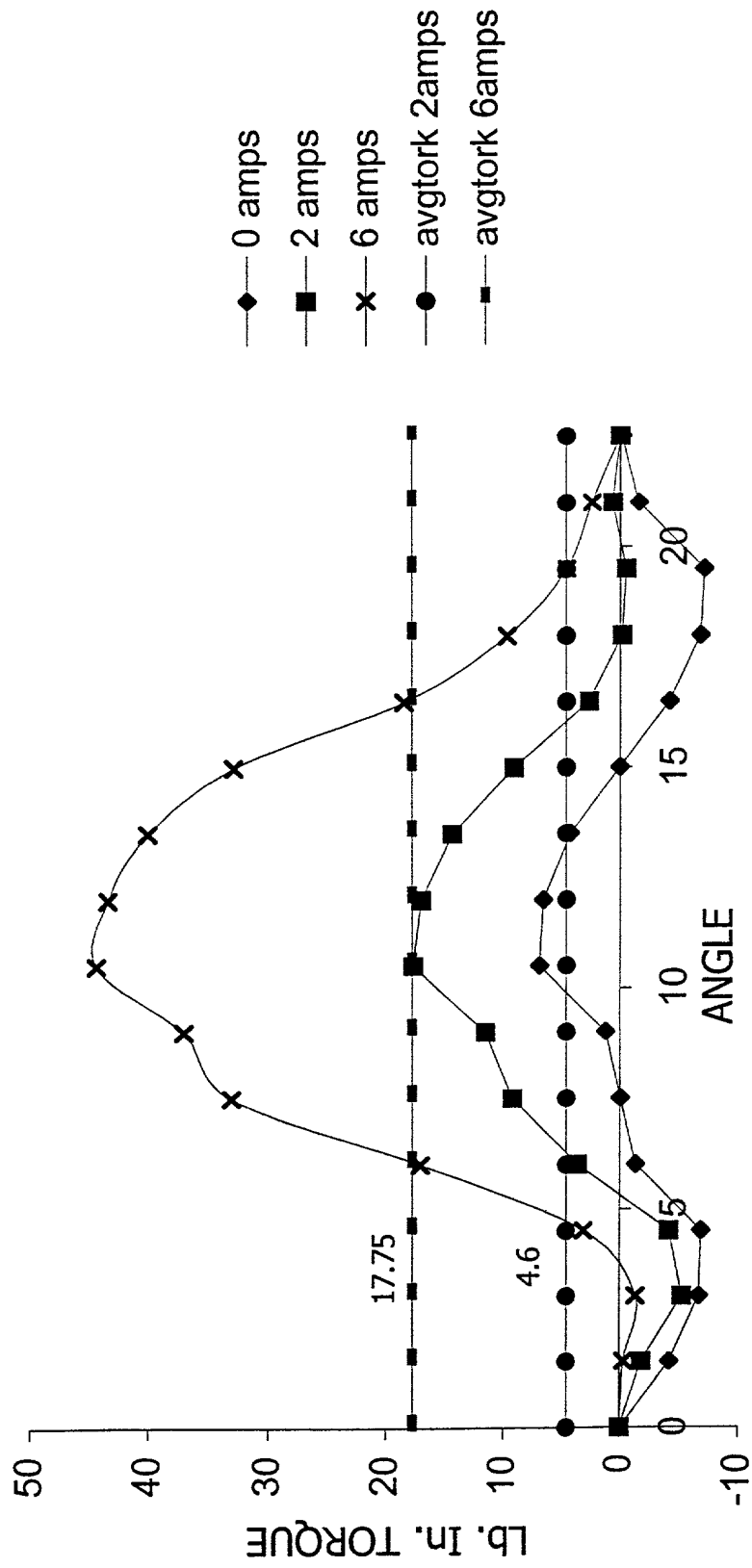


FIG. 6

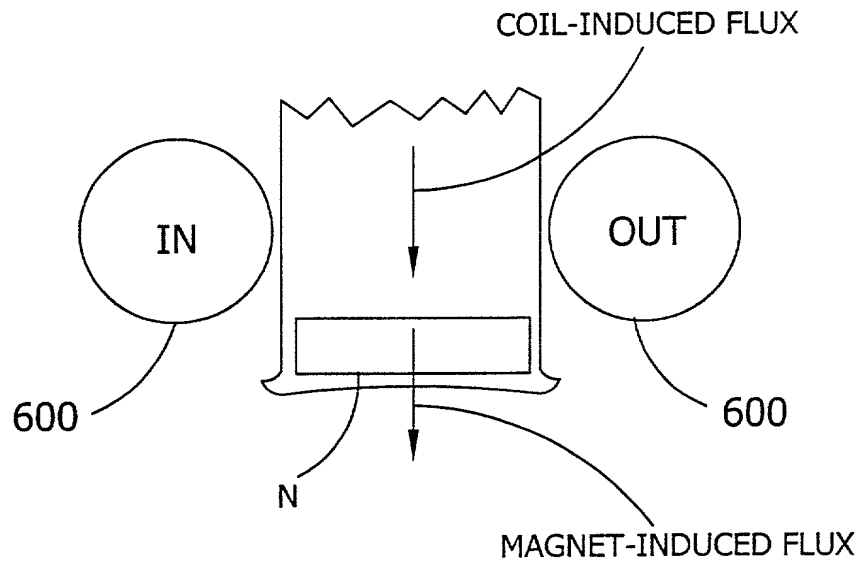


FIG. 7A

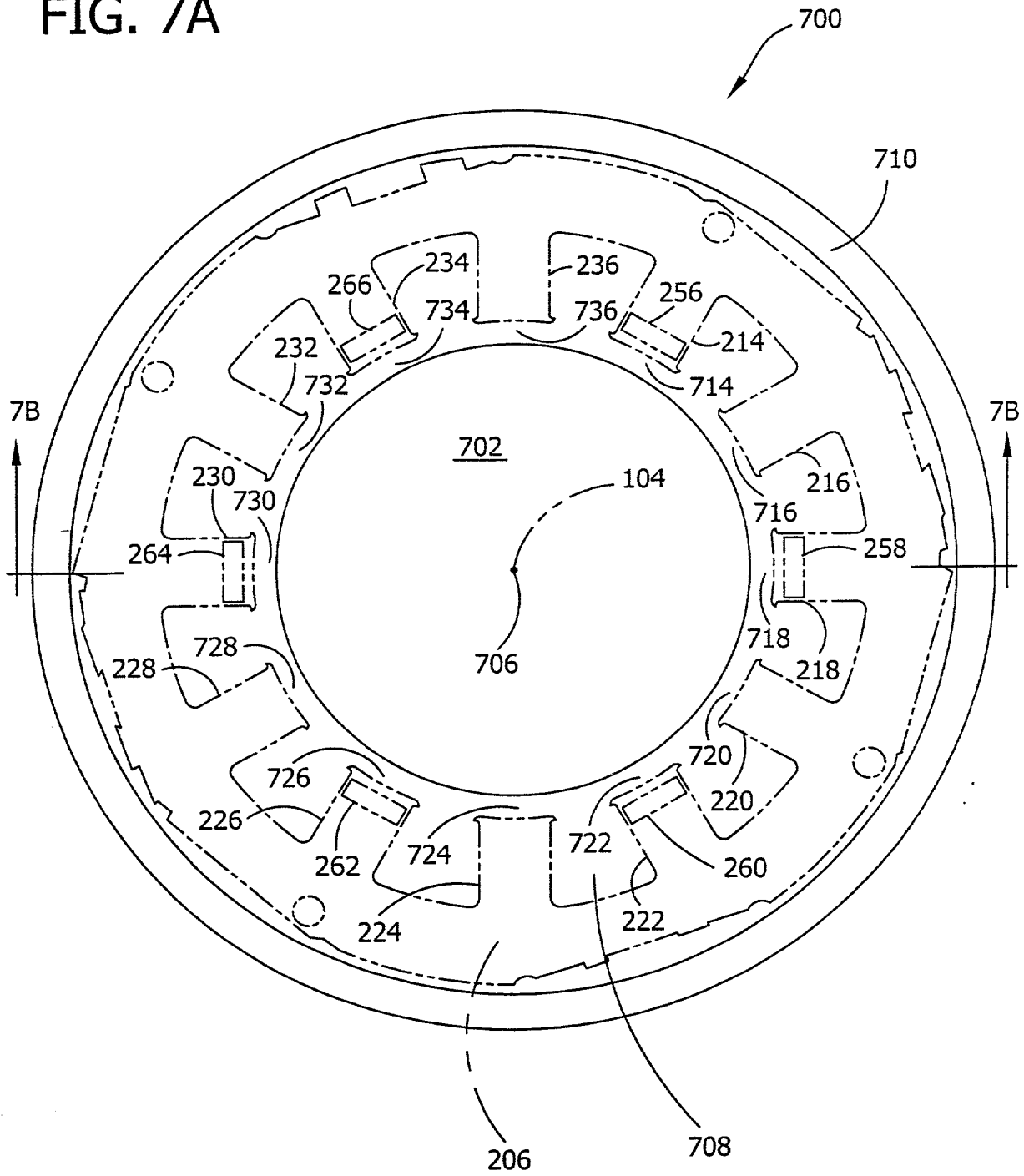


FIG. 7B

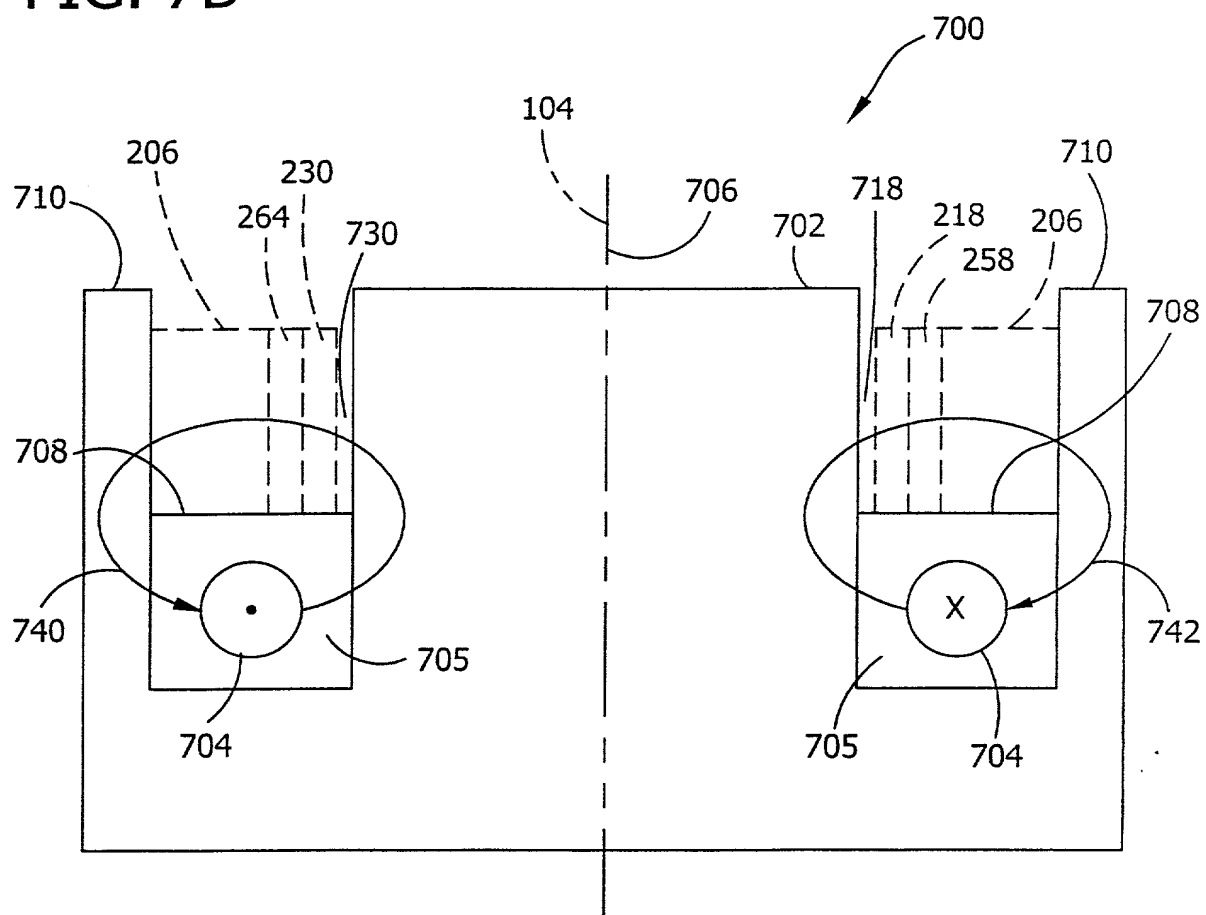


FIG. 8

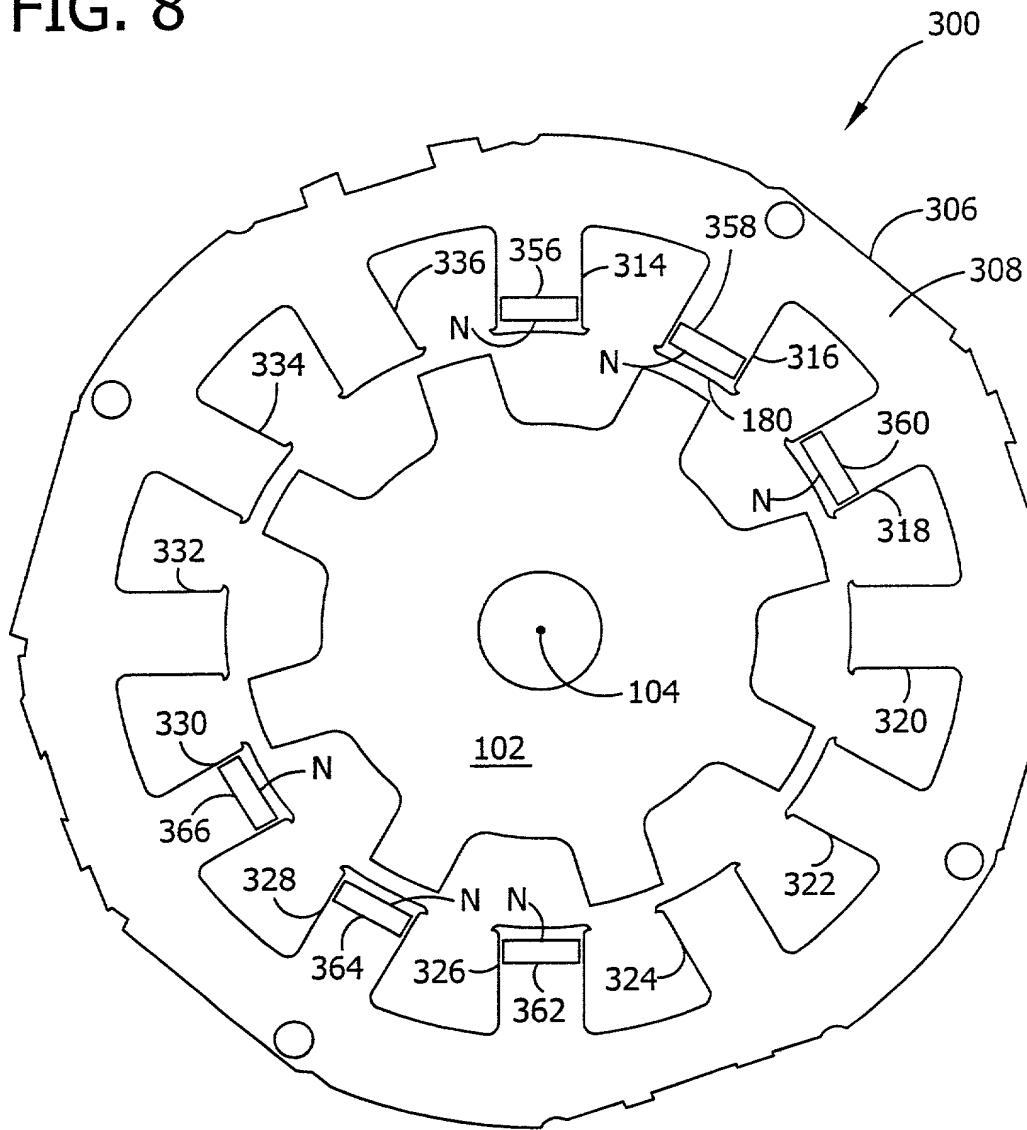


FIG. 9

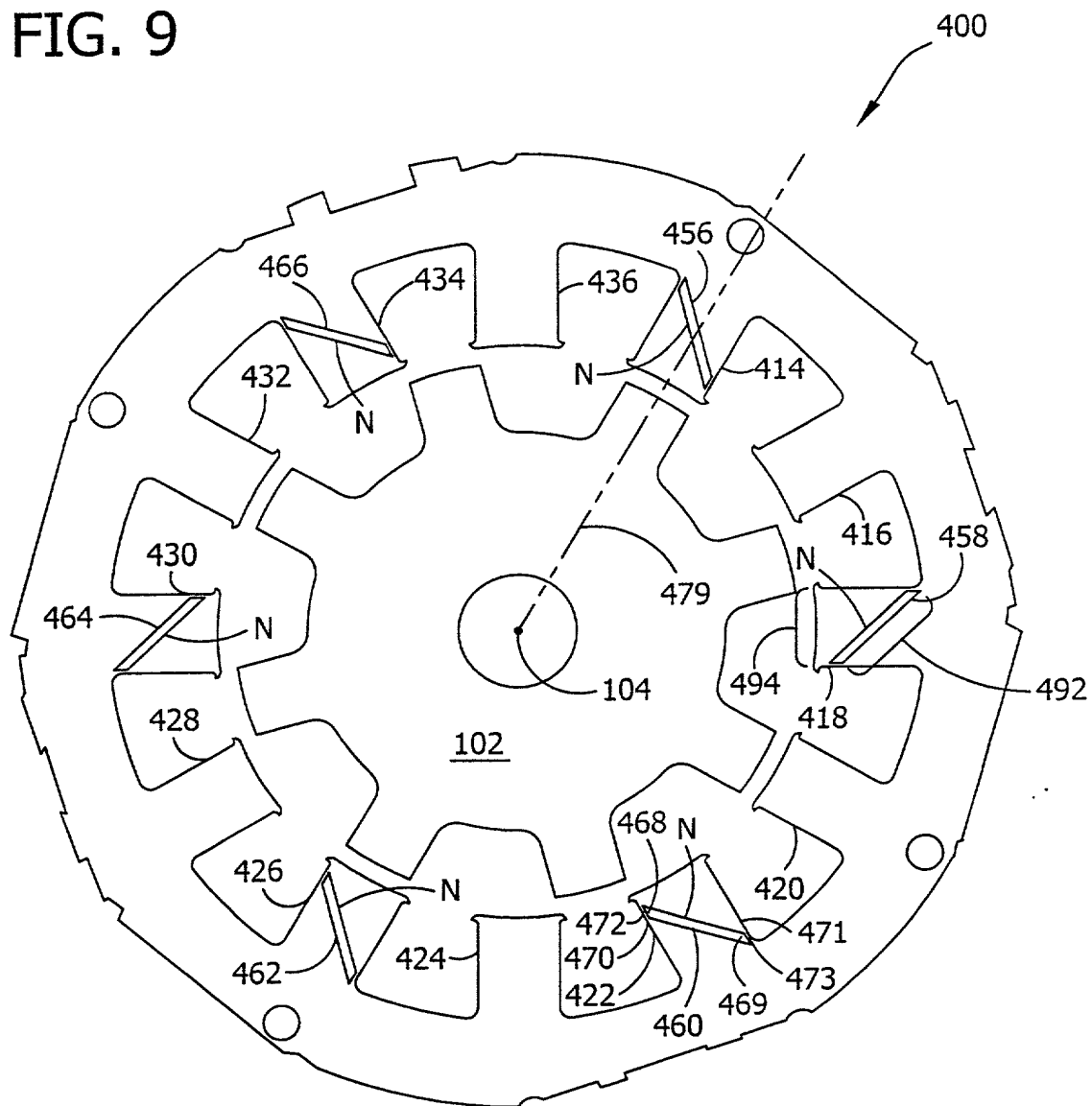


FIG. 10

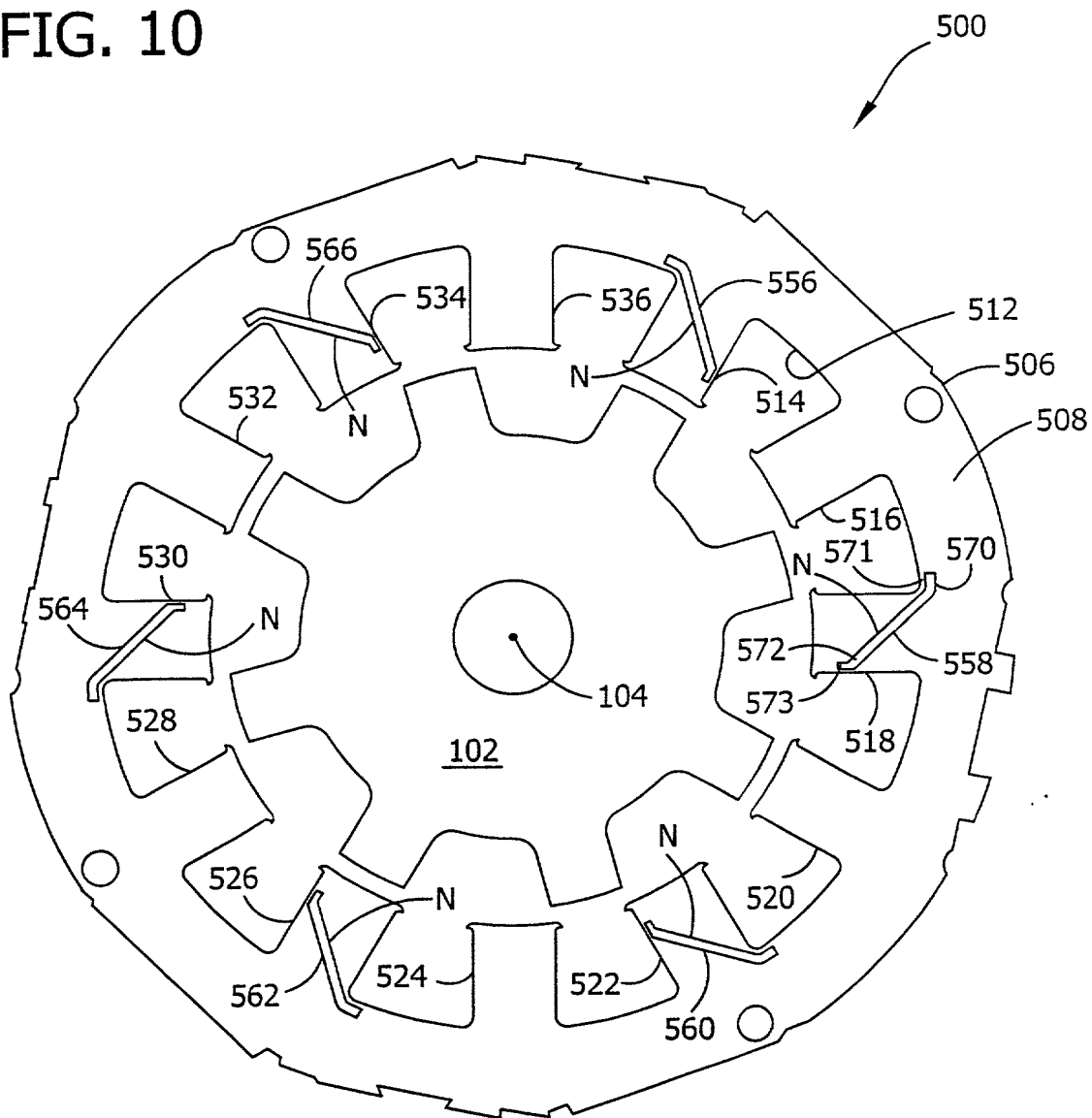


FIG. 12

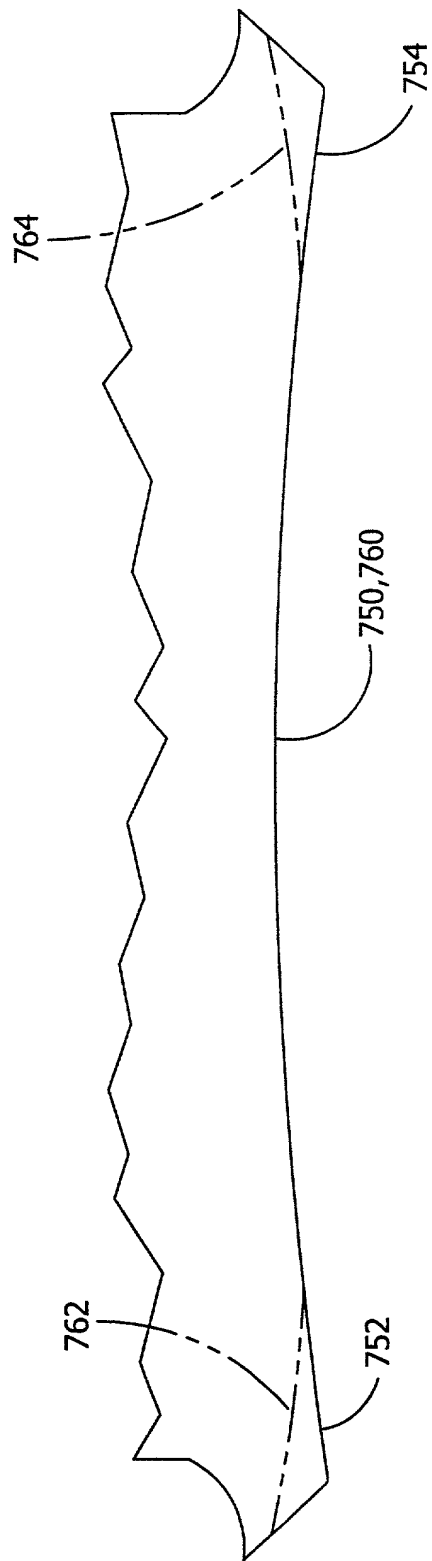
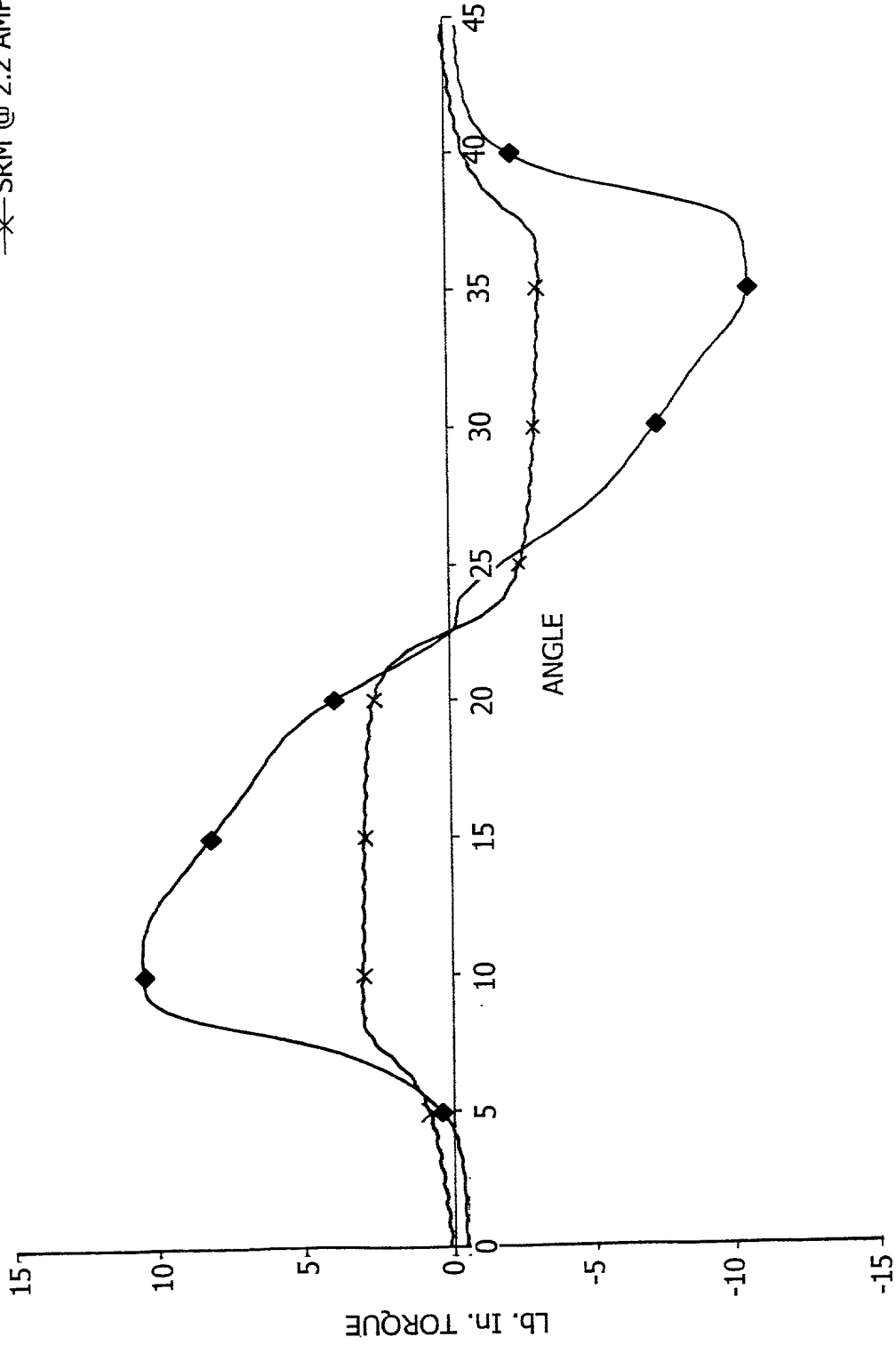
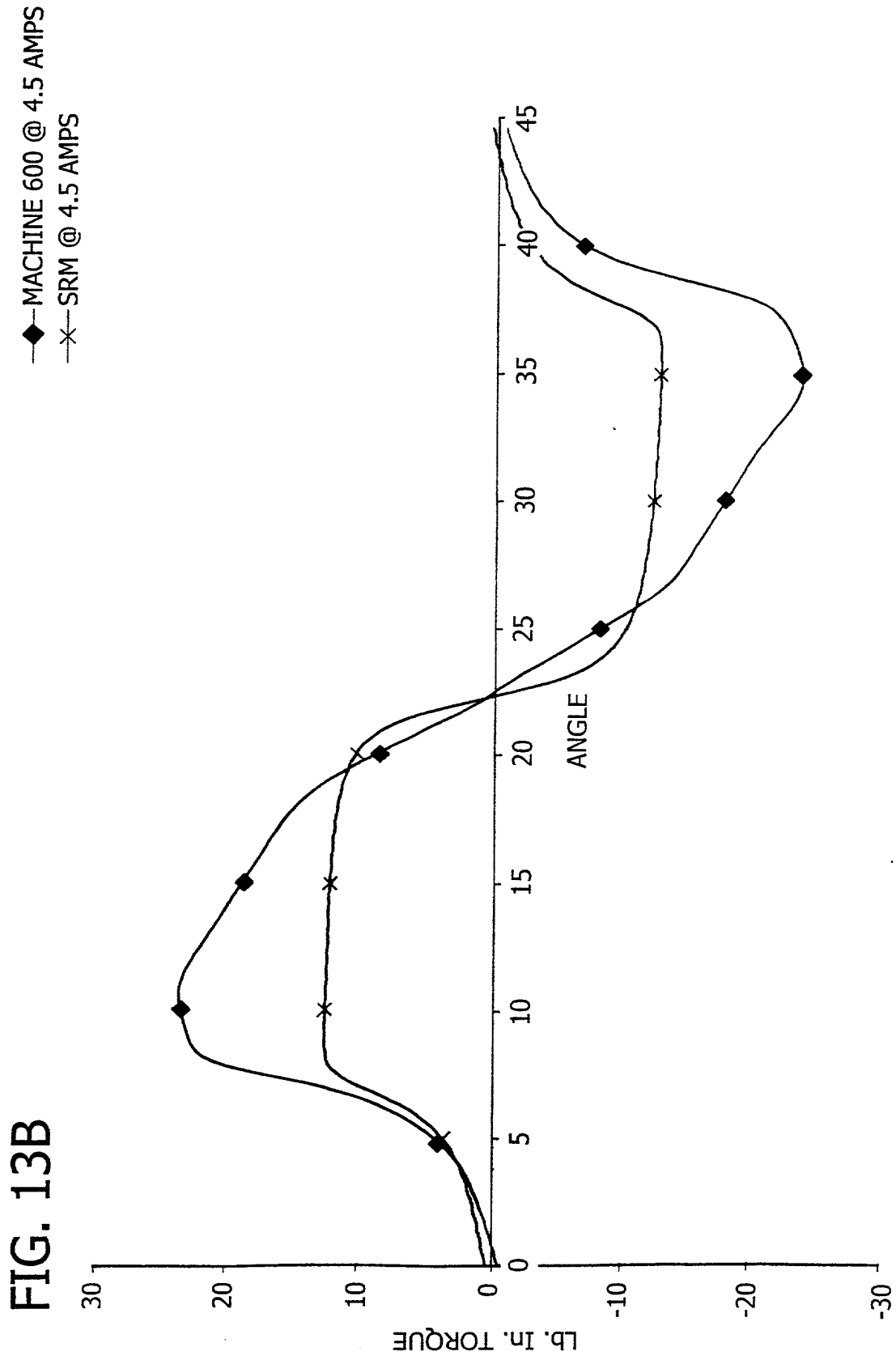


FIG. 13A

—◆— MACHINE 600 @ 2.2 AMPS
—×— SRM @ 2.2 AMPS





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FIG. 13C

◆ MACHINE 600 @ 5.5 AMPS
× SRM @ 5.5 AMPS

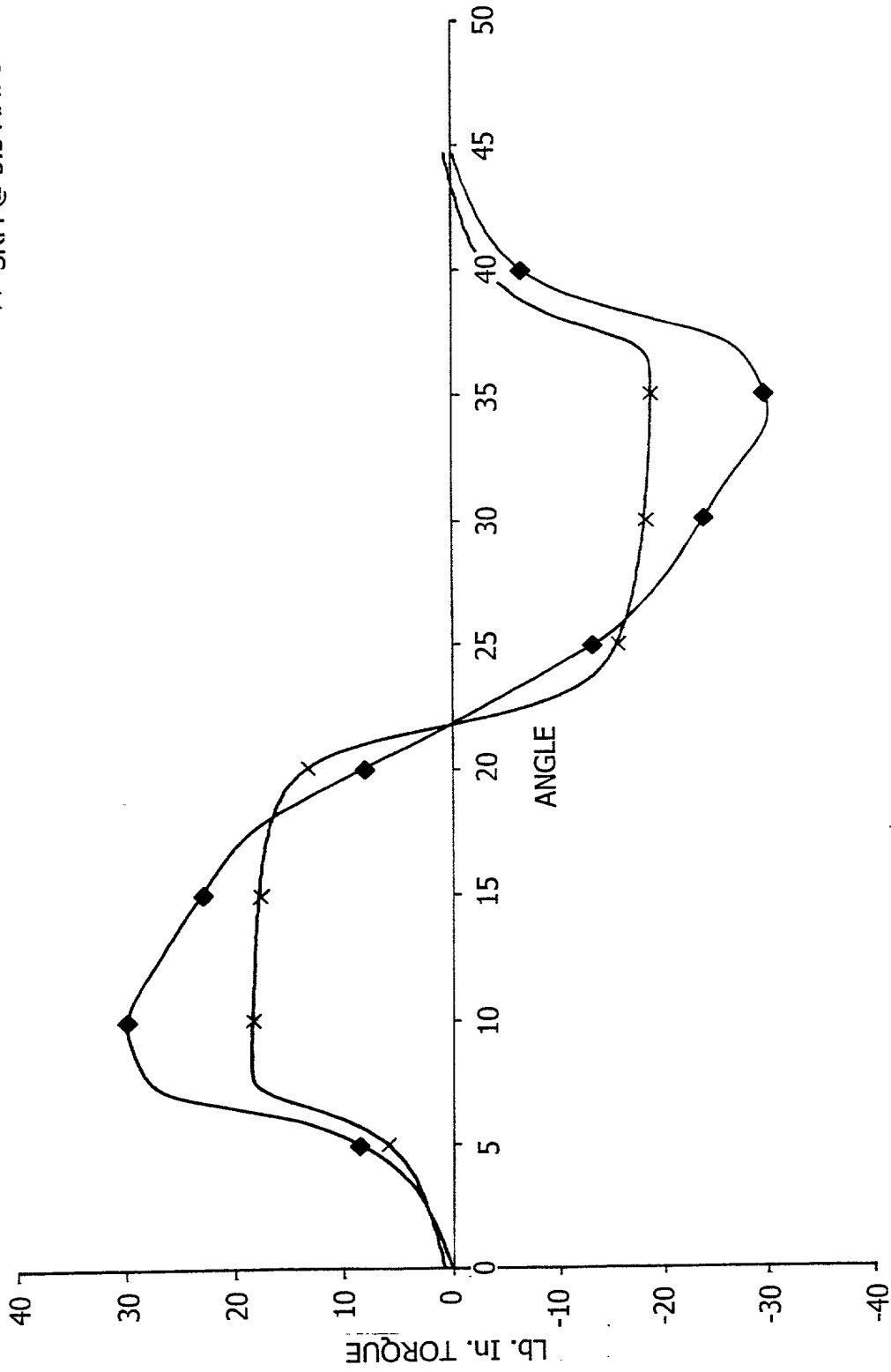
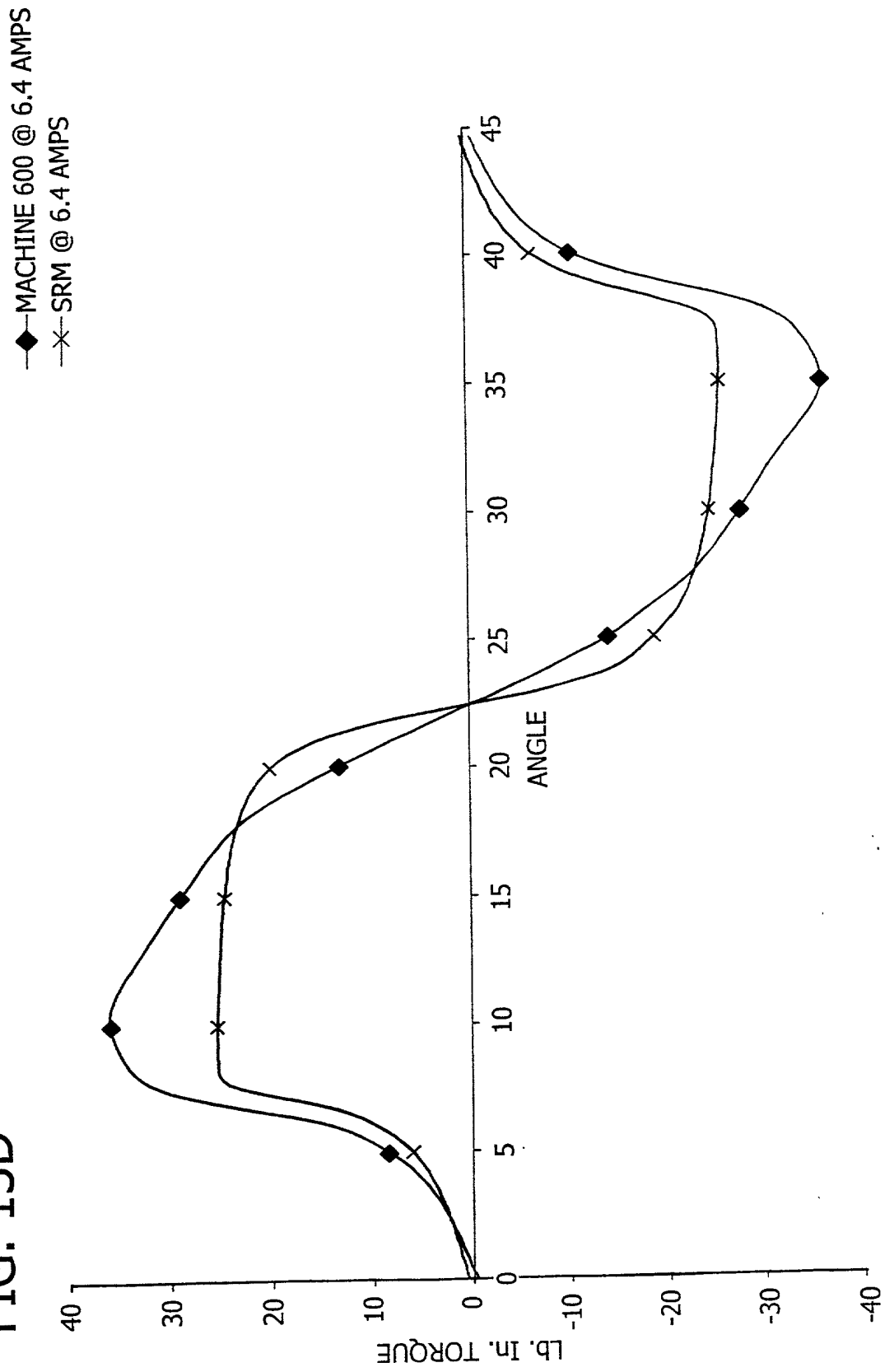


FIG. 13D



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